Work Order ID 77646 December-14-11 10:35:57 AM		*77646*									Page 1	
Item ID: Revision ID: Item Name:	D350-591-3			Accept	*N900	<u>)</u> 040	100	*	Setup	Start Stop	ΙΔ	S1* S2*
Start Date: Required Date: Reference:	14/12/2011 : 15/02/2012	Start Qty: 10.00 Req'd Qty: 10.00	*10* *10*		Cust Item Customer:							
Approvals:	Process Pla	in: MLJ	Date: 11 \ 12   14	Tooling: _ SPC (Y/N):		oate:			Run	Start Stop		R1* R2*
Sequence ID/ Work Center II	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #		Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Rev	ision Nbr										
D3272 100 *1\\ DC Document Control	Rev	DOCUMENT CONTRO	bluefile and type labels as pe	0.00 0.00 er PPP D350-591-311	CHG001		_	4	£) de	là M	- d  - d	27 (1 2-1-25
*110 *110* Large Fab Large Fab		Large Fab  Memo 1-Bevel end	for welding FWD ONLY	0.00		Ald	).0/-/	18(1		9		
		D3272 A/RAlumin	um Rod 1445/4+ 1 d Plate flush	<del>-</del>	QSI 004 & Dwg							

## **Dart Aerospace Ltd**

W/O:			W	ORK ORDER CHANG	ES				<b>)</b>
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Part No	•	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQ	A:	_ Date: _	
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NCR:			WORK ORD	ER NON-CONFORM	ANCE (NC	R)			
DATE	DATE STED Description of NC				ion B	Verifi	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat	& Sec	tion C	Chief Eng	QC Inspector
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•	Work Order ID 77646 December-14-11 10:35:57 AM			*77646*								
Item ID: Revision ID: Item Name:	D350-591-31 Heli-Access-Si			Accept	*N900	)040	100	)*	Setup	Start Stop	*N:	S1*
Start Date: Required Date: Reference:	14/12/2011	Start Qty: 10.00 Req'd Qty: 10.00	*10* *10*		Cust Item Customer:						ı VI	. 1/
Approvals:		n:		Tooling: SPC (Y/N):		Oate:			Run	Start Stop		R1* R2*
Sequence ID/ Work Center II 120 *120 *120* QC Quality Control	D	Operation Description QC9- Inspect visual per C	QSI004- Fusion Welds	Set Up/ Run Hours 0.00	Tool ID	Tool #	Plan Code	Accept Qty /O	Qty	, ]	Reject Number <i>BE</i>	Insp. Stamp 2-01-18
130 *130* QC Quality Control		QC5- Inspect part comple	eteness to step on W/O	0.00 S N	lul/18			(+10) LY			, <u> </u>	
*140 *140* HandFinish Hand Finishing		Chemical Conversion Co  Memo	at per QSI005 4.1	0.00			i L	lux H	J.	) W	1.1	12/01/1

## **Dart Aerospace Ltd**

W/O:			٧	<b>VORK ORDER CH</b>	ANGES		==		<b>.</b> -
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Part No	:	PAR #:	Fault Ca	tegory:	NCI	R: Yes	No <b>DQA</b> : _	Date: _	
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NCR:			WORK OR	DER NON-CONFO	RMANCE	(NCR	)		
DATE	Description of NC:		Section B		Verification	n Approval	Approval		
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•	Work Order ID 77646 December-14-11 10:35:57 AM			*77646*								Page 3
Item ID: Revision ID:	D350-591-3	11		Accept	*N900	<u>040</u>	100	)*	Setup		*N	S1*
Item Name:	Heli-Access-S	step, Long LH								Stop	*N	S2*
Start Date: Required Date: Reference:	14/12/2011 15/02/2012	Start Qty: 10.00 Req'd Qty: 10.00	*10 *10		Cust Item I Customer:	D:						
Approvals:	Process Pla	n:	Date:	Tooling:	Da	nte:			Run	Start	*N	R1*
	QC:		Date:	SPC (Y/N):	Da	nte:				Stop	*N	R2*
Sequence ID/ Work Center II	)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accep Qty	t Rejo		Reject Number	Insp. Stamp
150		QC3- Inspect Part Finish		0.00						1.		
*150* QC Quality Control		Memo		0.00				10	_ B4		9-1-10	7
180				0.00						,		
*1ጸበ*	•	Large Fab						10	> -9	8		
Large Fab Large Fab		Memo	eg Assembly as per D	0.00					7			
Large 1 do			ivet out until welding				200		V			
			_	is complete.	Le 12.	0100	3					
			nd for welding	CI 024								
,		5-Weld Aft E	foreign object as per Q nd Plate as per QSI 00 n Rod		AE12.0	>1-24						. •
		6-Grind End	Plate flush		•							

7-Install last rivet as per Dwg.

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DATE	STEP	PRO	OCEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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DATE	CTED	Description of NC			tion B		Verifica	tion	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section		Chief Eng	QC Inspector
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Work Order ID 77646 December-14-11 10:35:57 AM			*776	346*							Page 4	
Item ID: Revision ID:	D350-591-3			Accept	*N900	040	100	<b>)</b> *	Setup	Start Stop		S1*
Item Name: Start Date: Required Date: Reference:	Heli-Access-S 14/12/2011 15/02/2012	Start Qty: 10.00 Req'd Qty: 10.00	*10* *10*		Cust Item 3 Customer:	ID:					^IVI	S2*
Approvals:	Process Pla	an:		Tooling: SPC (Y/N):		ate:	· · · · · · · · · · · · · · · · · · ·	J		Start Stop		R1* R2*
Sequence ID/ Work Center II  190  *100* QC Quality Control	)	Operation Description QC10- Inspect visual per Memo	QSI004- ground welds	Set Up/ Run Hours 0.00 0.00	Tool ID	Tool#	Plan Code	Accept Qty	Reje Qty		Reject Jumber	Insp. Stamp
200 *200* QC Quality Control		QC5- Inspect part comple	eteness to step on W/O	0.00 Sizi	locley			40	)			
210 <b>*210*</b> HandFinish		Chemical Conversion Co.	at per QSI005 4.1	0.00				10	H	<u> </u>   j	1-1-2	4

Hand Finishing

Dart	Aeros	pace	Ltd
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W/O:		WORK ORDER CHANGES											
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Part No	:	PAR #:	Fault Ca	ategory:	NCI	R: Yes N	lo DQA:		_ Date: _				
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DATE	STEP	Description of NC	Initial	~	tion B	Sign &	Verifica		Approval	Approval			
		Section A	Chief Eng	Action Description Chief Eng		Date	Section	ı C	Chief Eng	QC Inspector			
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Work Orden		•			*776	646*							Page 5
Item ID: Revision ID: Item Name:	D350-591-3 Heli-Access-S				Accept	*N900	<u>040</u>	100	)*	Setup	Start Stop		S1* S2*
Start Date: Required Date: Reference:	14/12/2011 15/02/2012	Start Qty: 10.00 Req'd Qty: 10.00		*10* *10*	·	Cust Item I Customer:	D:						
Approvals:	Process Pla	in:			Tooling: SPC (Y/N):		ate:	-		Run	Start Stop		R1* R2*
Sequence ID/ Work Center II 220 **220* Powdercoat Powder Coating	c. 100	Operation Description White Gloss(Ref:4.3.5.1) p  Memo START TIME OVEN TEMP FINISH TIME	ERATURE:	.3-Alum 00 -32	Set Up/ Run Hours 0.00	Tool ID	Tool#	Plan Code	Accep Qty	et Re Qt		Reject Number	Insp. Stamp
*230 *230* HandFinish Hand Finishing		Wing Walk as per dwg QS  Memo	1005 4.4 Bat	ch <i>[] &amp; []</i>	0.00				10	<u></u>	BL 1	12-1-	25.
240 <b>*24 *24 *24 *2 QC</b> Ouality Control	·	QC3- Inspect Part Finish  Memo		*	0.00			·	10 h	<u>+(</u>	¢	H 121	01/25

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DATE	STEP	PRO	CEDURE CH			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	•	PAR #:	Fault Ca	tegory:	_ NCR	: Yes N	lo <b>DQ</b>	<b>\</b> :	Date:	
	R	esolution:							Date:	
NCR:		V	VORK OR	DER NON-CONFORMA	ANCE	(NCR)				
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section  Action Description  Chief Eng	ion B	Sign & Date	Verific Section		Approval Chief Eng	Approval QC Inspector
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<b>Work Order ID 77646</b> December-14-11 10:35:57 AM				Page 6					
Item ID: Revision ID: Item Name:	D350-591-31 Heli-Access-S			Accept	*N90004	<b>0100</b> ²	k Setup	Start Stop	*NS1* *NS2*
	14/12/2011	Start Qty: 10.00 Req'd Qty: 10.00	*10* *10*		Cust Item ID: Customer:				IV.37
Approvals:	Process Pla	n:	Date:	Tooling:	Date:		Run	Start Stop	*NR1*
	QC:		Date:	<b>SPC (Y/N):</b>	Date:			Stop	*NR2*
Sequence ID/ Work Center II	)	Operation Description Pick Kit		Set Up/ Run Hours	Tool ID Tool		Accept Re		Reject Insp. Number Stamp
*250 *250* Packaging Packaging		Memo		0.00			12/1	<b>F</b> 6	8 100
260 *260* QC		QC4- 100% Inspect kits f	or completeness	0.00			<u> </u>	<u>ک</u> * .	01-27 (10
Quality Control .				0.00			. 1		
*270* Packaging Packaging		Packaging  Memo  Identify and   Location:	pack for shipping as per PP	0.00 PD350-591-311		<u></u>	6/1/2/2	′	ra) of

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Part No	:	PAR #:	Fault Ca	tegory:	NCF	R: Yes I	No DQA	:	Date:	
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DATE	STEP	Description of NC			tion B	Cian e	Verifica		Approval	Approval
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. Work Orde	er ID 77646 10:35:57 AM		*776	346*							Page 7
Item ID: Revision ID:	D350-591-311		Accept	*N900	040	100	)*	Setup		I ZI	S1*
Item Name:	Heli-Access-Step, Long LH								Stop	*N	S2*
Start Date: Required Date:	14/12/2011 Start Qty: 10.00 15/02/2012 Req'd Qty: 10.00	*10* *10*		Cust Item I Customer:	D:						
Reference:		,									
Approvals:	Process Plan:	Date:	Tooling:	D:	ate:	<del></del>		Run	Start	*N	R1*
	QC:	Date:	SPC (Y/N):	D:	ate:				Stop	*N	R2*
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	t Re Qt	-	Reject Number	Insp. Stamp
280	QC21- Final Inspection	- Work Order Release	0.00							)	$\mathbb{I}(\mathbb{N})$
*280* QC Quality Control	Мето		0.00						12	11/3	099
Company states										Ma	201-27

### **Dart Aerospace Ltd**

W/O:			W	ORK ORDER CHANG	ES	•				
DATE	STEP	PRO	OCEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #:	Fault Cat	egory:	NCR	: Yes	No <b>DQ</b>	A:	Date:	
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DATE	STEP	Description of NC			tion B	0: 0	Verific	ation	Approval	Approval
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### **Picklist Print**

December-14-11 10:36:01 AM

Work Order ID: 77646

\*77646\*

Parent Item:

D350-591-311

\*D350-591-311\*

Parent Item Name:

Heli-Access-Step, Long LH

**Start Date:** 14/12/2011

**Required Date:** 15/02/2012

Page 1

**Start Qty: 10.00** 

Required Qty: 10.00

Comments:

IPP Rev: A04.03.22New issue KJ/RF

IPP Rev:B 07-06-09 Added D3272-1 JLM

IPP C returned to CHG001 for Eurocopter, ref NCR08-082 LL verifed

by:EC

IPP Rev:D fixe route seq in bom DD 10.04.28 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3272-I		Manufactured	No			11)	Each	0.0000	1	10	11		كـــ
*D3272-1*				377	650 <del>-</del> (	10)			**	M	12.0	01.02	€ 10
D3067-1		Manufactured	No			110	Each	87.0000	1	10	11		
*D3067-1*									**		12 12	.01.	24
				Location	070-00	Loc	<u>Oty</u>	Loc Code		. 0			
				WA016_	67582	<u> </u>	87 2		_	10	-		
					68214		1				_		
				+-	76179		84			40-	-		
D3219-1		Manufactured	No	v		110	Each	66.0000	2	20	11	_	
*D3219-1*									**		1/2/0	7.0/.	24
				Location	04117	uj Loc	Qt <u>y</u>	Loc Code		2 ~			
				WA016_	B+767	4	66		_	20	-		
					73410 76226		12 54		_		-		
D3066-1		Manufactured	No			180	Each	106.0000	2	20	=		
*D3066-1*									**		Ae	12.0	x 23
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W/O:				WC	RK ORDER CHANG	250			
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Part No	•		PAR #:	Fault Cate	jory:	NCR: Yes	No DQA:	Date: _	
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#### **Picklist Print** Page 2 December-14-11 10:36:01 AM Work Order ID: 77646 \*77646\* D350-591-311 \*D350-591-311\* Parent Item: Parent Item Name: Heli-Access-Step, Long LH Start Date: 14/12/2011 **Required Date: 15/02/2012 Start Qty: 10.00** Required Qty: 10.00 MS20600-AD4W4 No Purchased 180 Each 3,026.000 16 160 \*MS20600-AD4W4\* \*\* 12.01-23 Rivets Location Loc Oty Loc Code ST321 3021 116188 59 117364 253 117601 200 117885 195 118840 1089 119860 225 119883 1000 WA018 5 116712 5 D3065-041 Manufactured No 180 Each 12.0000 10 Ac D.01.23 \*D3065-041\* \*\* Step Leg Assembly Hi Location Loc Qty Loc Code WA013 12 D3067-1 76193 12

.\*D3067-1\*

Manufactured

No

Location Loc Qty Loc Code WA016 87 67582 2 68214 1 76179 84

180

Each

87.0000

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W/O:			V	ORK ORDER CHANG	ES					
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Part No:		PAR #:	Fault Ca	tegory:	_ NC	R: Yes N	lo <b>DQ</b>	A:	Date:	
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Picklist Print December-14-11 10:36:01 AM									Page 3
Work Order ID: 77646		*7	7646*						PAGE PAGE
Parent Item: D350-591-311			)350-591-3	11*					
Parent Item Name: Heli-Access-Step, Le	ong LH	1.	J.50-59 I-5	1 1		St	art Date:	14/12/2011	<b>Required Date:</b> 15/02/2012
-	_						tart Qty:		Required Qty: 10.00
AN3-35A	Purchased	No		250	Each	103.0000	2	20	
*AN3-35A*							**		
			<b>Location</b>	<u>Lo</u>	c Qty	Loc Code		·	
			ST353		103			<u></u>	
			119449		100			10	
D3235-1	Manufactured	No	119641	250	3 Each	107.0000	• 2	-	
*D3235-1*	Manufactured	110		230	Lacii	107.0000	**	<i>k</i> /	
Mounting Lug								4	
			<b>Location</b>	Lo	e Qty	Loc Code		1	
			ST481		107				
			73411 75547		7 100			20	/ /
D3278-041	Manufactured	No	1	250	Each	42.0000	<b>[</b> , 1		A /
*D3278-041* Support Assembly							**	B 770	57 \$
			<b>Location</b>	Lo	e Qty	Loc Code			/
			ST481		42				
			76169		35 7				•
AN960JD416 NAS1149D0463J	Purchased	No	,0170	250	Each	0.0000	16	160 /6	144
*AN960.ID416*							**	P1/1904	/ 🔿
Washer NAS1149D0563J	Purchased	No		250	Each	0.0000	f ~	40	~
*AN960.ID516*	7						**	MUTS-0	06 12/16st/

December-14-11 10:36:01 AM

**Shop Packet Print** 

Page 3

## **Dart Aerospace Ltd**

W/O:			WC	RK ORDER CHÂNG	ES			<b>*</b>
DATE	STEP	PRO	CEDURE CHAI	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA:	Date: _	
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NCR:		V	VORK ORDE	R NON-CONFORMA	NCE (NCR)			
DATE	CTED	Description of NC		Corrective Action Section		Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
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December-14-11 10:36:01 AM

Work Order ID: 77646

\*77646\*

No

\*D350-591-311\*

Parent Item:

D350-591-311

Parent Item Name: Heli-Access-Step, Long LH

Start Date: 14/12/2011

**Required Date:** 15/02/2012

Required Qty: 10.00

**Start Qty: 10.00** 

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105.0000

Loc Code

Loc Code

Manufactured

Purchased

No

Location Loc Qty ST340 105 30 119449 119641 75 250

250

Each

Each

112.0000

Manufactured No Location Loc Qty ST019 112 74458 12 100 76130

250 Each

217.0000

B77561 12/1/26

Location Loc Qty Loc Code ST480 217 53881 70973 75546 14 76642 198

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Part No	:	PAR #:	_ Fault Ca	itegory:	NCR: Y	es No	DQA:	Date: _	4-78-4-4-5-1
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Pickiist Print  December-14-11 10:36:01 AM										Page 5
Work Order ID: 77646		*7764	46*			• , , , , , , , , , , , , , , , , , , ,				
Parent Item: D350-591-311			n-591-3	211*						
Parent Item Name: Heli-Access-Ste	ep, Long LH	1 7.53	()-:)9 1	311		Si	art Date:	14/12/2011	Required Date: 15	/02/2012
	17 0						Start Qty:		Required Qty: 10	
D2856-400	Manufactured	No		250	f	205.2445	1.2	12	and Civilia	
*D2856-400* Abraison Strip	manada						**	SP		
		Loc	cation	Loc (	<u>Oty</u>	Loc Code				
		ST4	109	205.2	2445					
			63735	0.6	6696				<u> </u>	
<b>A</b>			68076		3149				_	
1			71164		1.66			10	_	
// //0*** cut (2) at 7.20" (D2856-400-720) ***	•		73491	13	82.6			12	_	
* MS21042L3	Purchased	No		250	Each	7,032.000	2	260		
*MS210421 3*	Fulctiased	110		230	Lacii	7,032.000	**	$\mathcal{J}$		
10 Nut		·			24			(		
			cation	Loc (		Loc Code				
		ST3		7	7032					
			117441 117885		16 32				_	
			117883		5				_	
			118927		3				_	
			119017	5	5994			20	_	
/			119075		982				<del></del>	
AN4-13A	Purchased	No	•	250	Each	746.0000	<b>§</b> 8	80/)	1	
*AN4-13A*							**	d	12/12/00	
No Bolt								3/	19111010	
		<u>Loc</u>	ation	Loc (	<u>Qty</u>	Loc Code				
		ST3	57		746					
			118078		17					
			118838		129			E1 \		
			119449		500			80		
			119798		100				_	

D	art	Αe	ro	sp	ac	е	Ltd
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W/O:			W	ORK ORDER CHANG	ES	=				
DATE	STEP	PRO	OCEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	egory:	_ NCF	R: Yes N	lo DQ	<b>A:</b>	Date:	1
	R	Resolution:	Disposition	on:	QA:	N/C Clo	sed:		Date: _	
NCR:		\	WORK ORE	PER NON-CONFORM	ANCE	(NCR)	1			
DATE	STEP	Description of NC			tion B		Verific	ation	Approval	Approval
DAIE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti	on C	Chief Eng	QC Inspector
										·
	-				1					

Picklist Print December-14-11 10:36:02 AM							Page 6
Work Order ID: 77646		*77646*	•				
Parent Item: D350-591-311			591-311*				
Parent Item Name: Heli-Access-Ste	ep, Long LH				Start Date: 14. Start Qty: 10.		Required Date: 15/02/2012 Required Qty: 10.00
MS21042L5	Purchased	No	250	Each	2,142.000 \ 2	20	
`*MS21042L5*					**	A.	
Nut		<u>Location</u>		Loc Qty	Loc Code	(	
		ST300		2142	_		
		1	16105	5			
		1	16548	43			
			17611	52	•	5-1	
			18179	496	O	10	
			18910	46	-		
			19109	1500	-		
MS21042L4	Purchased	No	250	Each	9,264.000	80	
*MS21042I 4*					**	V	
		<b>Location</b>		Loc Qty	Loc Code		
		ST300		9264			
		1	17441	51	-		

117601 342 118451 133 <u>119017</u> 119075 3738 5000 250 0.0000 Each

Dart Aerospace	e Ltd
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W/O:			W	ORK ORDER CHAN	NGES	<u> </u>				
DATE	STEP	PRO	DCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	· .									
Part No	:	PAR #:	Fault Cate	gory:	NCR	: Yes N	lo <b>DQ</b>	A:	_ Date: _	
	R	esolution:	Dispositio	n:	QA:	N/C Clo	sed:		Date: _	·
NCR:			WORK ORD	ER NON-CONFOR	MANCE	(NCR)				
DATE	STEP	Description of NC			Section B	0:	Verific		Approval	Approval
DATE	SIEF	Section A	Initial Chief Eng	Action Descriptio	on	Sign & Date	Secti	on C	Chief Eng	QC Inspector
		,								
								_		



DESIG	"P	DRAWN BY	DART AEROSPACE HAWKESBURY, ONTARIO, CANAD	
CHEC	SED	APPROVED	DRAWING NO.	REV. B
	E	1	D3272	SHEET 1 OF 3
DATE			TITLE	SCALE
07.0	)5.18		STEP ASSEMBLY, HI LONG	NTS
Α		04.03.01	NEW ISSUE	
В		07.05.18	D3272-1 WAS D2622-120	

OT OF OF

ſ	QTY -041	QTY -042	PART NUMBER	DESCRIPTION
r	Х		D3272-041	STEP ASSEMBLY, HIGH LONG (LH)
		Х	D3272-042	STEP ASSEMBLY, HIGH LONG (RH)
L				
	1	1	D3065-041	LEG ASSEMBLY
	2	2	D3066-1	SPACER
	2	2	D3067-1	END PLATE
Γ	2	2	D3219-1	SUPPORT
١E	1	1	D3272-1	STEP
<u> </u>				
	16	16	MS20600AD4W4	RIVET

## GENERAL NOTES:

- 1) D3272-041 SHOWN. FOR D3272-042, INSTALL D3219-1 SUPPORT OPPOSITE SIDE
- 2) WELD PER DART QSI 004
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005.4.1 POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3 BLACK ANTI-SKID PAINT PER DART QSI 005 4.4
- TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX.

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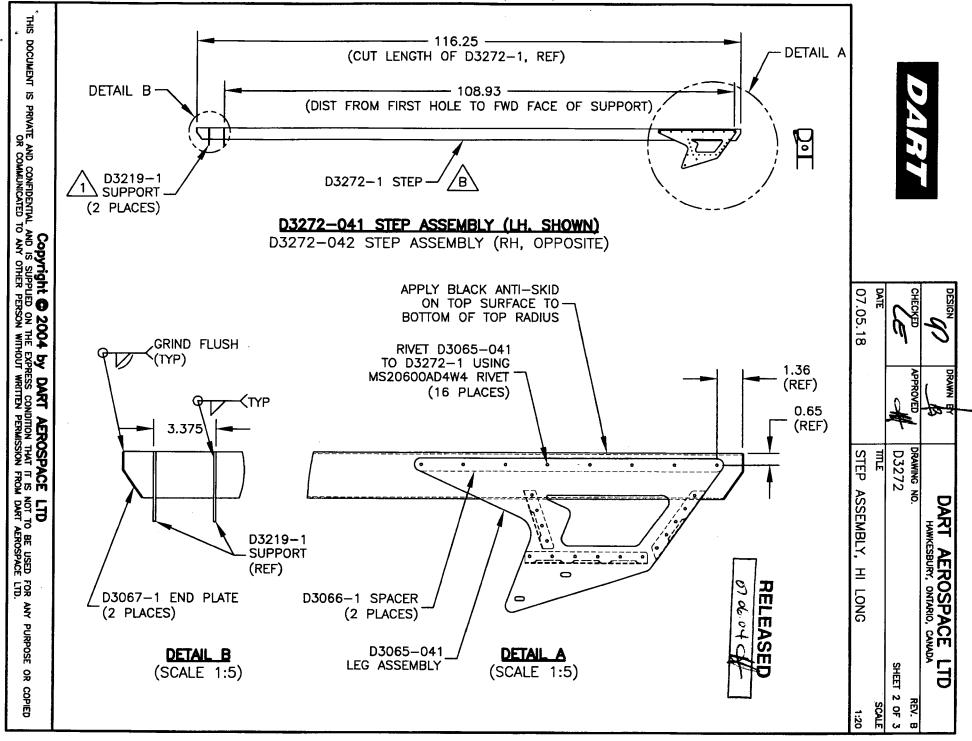
11/12/14

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Dart Aerospace Ltd	D	ar	t A	۱er	'OS	pa	ce	Ltd
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W/O:			٧	VORK ORDER CHA	NGES	·			· · · · · · · · · · · · · · · · · · ·	
DATE	STEP	PROC	EDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		·								
									:	
							_			
Part No	•	PAR #:	Fault Ca	tegory:	NCF	R: Yes N	10 <b>DQ</b> /	<b>A</b> :	_ Date: _	
	R	esolution:	Disposit	ion:	QA:	N/C Clo	sed:		Date: _	
NCR:		WC	ORK OR	DER NON-CONFO	RMANCE	(NCR)	•			
	STEP	Description of NC	Corrective Action		Section B	Verifica		ation	Approval	Approval
DATE		Section A	Initial Chief Eng	Action Descript Chief Eng	ion	Sign & Date	Section C		Chief Eng	QC Inspector
							-			
NOTE: D	⊥ ate & initi	al all entries	<u> </u>	<u> </u>						

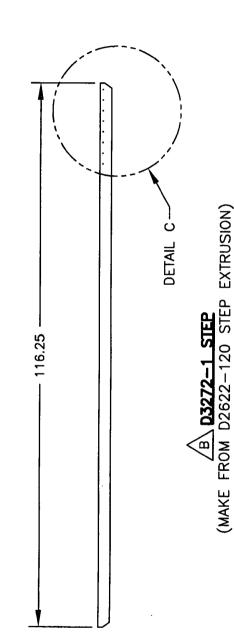


Dart Aerospace	Ltd
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W/O:		WORK ORDER CHANGES										
DATE	STEP	PRO	CEDURE CH	ANGE	Ву			Approval Chief Eng / Prod Mgr	Approval QC Inspector			
							<del></del>					
Part No	:	PAR #:	Fault Ca	tegory:	NCR: Yes	No DQA	۱:	Date: _				
	R	esolution:	Disposit	ion:	_ QA: N/C C	losed:	Date: _					
NCR:		\	WORK OR	DER NON-CONFORMA	NCE (NCF	R)						
DATE	STEP	Description of NC		Corrective Action Section		verification			Approval			
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Section C		Chief Eng	QC Inspector			
			:									
		· · · · · · · · · · · · · · · · · · ·										
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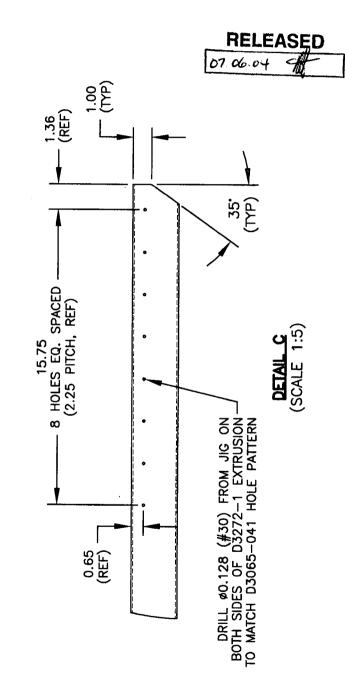


DESIGN	DRAWN BY	DART AEROSPACE HAWKESBURY, ONTARIO, CAI	
CHECKED	APPROVED	DRAWING NO.	REV. B
LE		D3272	SHEET 3 OF 3
DATE		TITLE	SCALE
07.05.18		STEP ASSEMBLY, HI LONG	1:20



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Dart Aerospa	ace Ltd
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W/O:			14/0	DE ODDED CHANC	EC					
	1 _	WORK ORDER CHANGES Approval								
DATE	STEP	PRO	CEDURE CHAI	NGE	Ву	Date	Qty	Chief Eng / Prod Mgr	Approval QC Inspector	
			· •							
Part No		PAR #:	Foult Cates	· ·	NCD: Voc	No DO	۸.	Dato		
raitivo				•						
	n(	esolution:						Date: _		
NCR:			WORK ORDE	ER NON-CONFORMA	NCE (NC	R)				
DATE	OTED	Description of NC		on B	Verification		Approvai	Approval		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Secti		Chief Eng	QC Inspector	
				•						
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		,								
		, and								

# REFERENCE ONLY

### DART AEROSPACE LTD.

D350-591 Page 23 of 23

Qty	Qty	Qty	Qty	Qty	Qty	( Qty	Qty	Part Number	Description
-211	-212	-213	-214	-215	-216	-311	-312	T dit ramber	. Bescription
Х								D350-591-211	Heli-Access-Step™, Long Step – High Skid, LH
	Х							D350-591-212	Heli-Access-Step™, Long Step – High Skid, RH
		Х		1				D350-591-213	Heli-Access-Step™, Short Step - High Skid, LH
			Х			i		D350-591-214	Heli-Access-Step™, Short Step – High Skid, RH
				Х				D350-591-215	Heli-Access-Step™, Short Step - Low Skid, LH
					Х			D350-591-216	Heli-Access-Step™, Short Step – Low Skid, RH
						Х		D350-591-311	Heli-Access-Step™, Long Step - High Skid, LH
						<u> </u>	х	D350-591-312	Heli-Access-Step™, Long Step – High Skid, RH
1				ļ		ļ		D3070-041	STEP ASSEMBLY (HIGH-LONG, LH)
	1							D3070-042	STEP ASSEMBLY (HIGH-LONG, RH)
		1		L		L		D3078-041	STEP ASSEMBLY (HIGH-SHORT, LH)
			1			ļ		D3078-042	STEP ASSEMBLY (HIGH-SHORT, RH)
				1				D3168-041	STEP ASSEMBLY (LOW-SHORT, LH)
					1			D3168-042	STEP ASSEMBLY (LOW-SHORT, RH)
						1	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	D3272-041	STEP ASSEMBLY (HIGH-LONG, LH)
	-						1	D3272-042	STEP ASSEMBLY (HIGH-LONG, RH)
4	4							D2182B035	RUBBER CUSHION
		2	2	2	2	<u></u>		D2230-1	MOUNTING LUG
		2	2	2	2	4	4	ID2230-3	MOUNTING LUG.
8	8			ļ				D2274	RADIUS BLOCK '
						2	2	<sup>r</sup> D2618	BUSHING
4	4	4	4	4	44	<u> </u>		D2732-030	CUSHION
2	2	111	1	1	1 '	2	2	D2856-400-720	ABRASION STRIP
2	2			<u> </u>		<u> </u>		D3064-1	CLAMP
1	1			<u> </u>				D3079-041	SUPPORT ASSEMBLY
4	4					ļ		D3080-1	CLAMP
						. 2	2	, D3235-1	MOUNTING LUG,
				ļ		1	1	D3278-041	SUPPORT ASSEMBLY
2	2	2	2	2	2	2	2	AN3-35A	BOLT
10	10	2	2	2	2	<del>  -</del>	<del></del>	AN4-11A	BOLT
10	10	4	4	4	4 1	8	8	AN4-11A AN4-13A	BOLT
		-4-	4	<del>  "</del>		2	. 2	AN5-36A	BOLT
4	4	4	4	4	4	4	4	AN5-36A AN960JD10	WASHER'
20	20	12	12	12	12	16	16	1 AN960JD10	WASHER!
20	20	14	12	12	2	4	4	AN960JD416 AN960JD516	WASHER:
2	2	2	2	2	2 ,	2	21	MS21042L3	NUT!
10	10	6	6	6	6	8			NUT:
10	10	0	0	<u> </u>	0	2	8	MS21042L4 MS21042L5	NUT
									1.97
				L	<u> </u>	1	1	*DSI 9410-011	STEP MODIFICATION KIT

\*DSI 9410-011 Step Modification Kits are provided with all D350-591-311 and D350-591-312 Steps. This kit is provided as an option for the installer and is therefore **NOT REQUIRED** to complete the installation of the D350-591-311 or D350-591-312 Steps. Refer to Figure 21 for installation of the DSI 9410-011 Kit.

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Date: 08.10.06